



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	863	8358A 4	CYLINDER BLOCK/CRANKCASE	1		
2	1160	5826A 2	END CAP ASSEMBLY, UPPER	1		
3	26	41953	OIL SEAL, UPPER END CAP	1		
4	25	20081	"O" RING, UPPER END CAP	1		3
5	30	63742	BALL BEARING, UPPER END C	1		
6	15	72538A 1	SHIM, UPPER END CAP (.005-10)	AP		
7	10	73274	SCREW, UPPER END CAP (3/4")	4		
8	1017	7054A 1	COVER ASSEMBLY, CYLINDER B	1	UNITED STATES 6146848 AND I	
9	22	32802	PIPE PLUG, CYLINDER BLOCK	1	UNITED STATES 6146848 AND I	
10	27	85487	GASKET, CYLINDER BLOCK COV	1	UNITED STATES 6146848 AND I	
8	1017	8360A 1	COVER ASSEMBLY, CYLINDER B	1	UNITED STATES 6146849 AND I	
9	22	32802	PIPE PLUG, CYLINDER BLOCK	1	UNITED STATES 6146849 AND I	
10	27	43777 1	GASKET, CYLINDER BLOCK COV	1	UNITED STATES 6146849 AND I	
11	10	69100	SCREW, CYLINDER BLOCK COVE	10		
12		88238A 2	GROUND STRAP (3-5/8")	2		
13	10	62568	SCREW, GROUND STRAP	2		
14		90435	MOUNT, RUBBER - CYLINDER BL	1		
15	11	20184	NUT, RUBBER MOUNT	2		
16		87553A 1	COVER ASSEMBLY, TRANSFER F	1		
17	27	27936	GASKET, TRANSFER PORT COVI	2		3
18	10	20540	SCREW, TRANSFER PORT COVE	6		
19	1158	6635A 1	END CAP ASSEMBLY, LOWER	1		
20	25	20081	"O" RING, LOWER END CAP	1		3
21	26	41953	OIL SEAL, LOWER END CAP	2		
22	30	63742	BALL BEARING, LOWER END C	1		
23	15	20085A 1	SHIM, LOWER END CAP(.005-10)	AP		
24	10	29256	SCREW, LOWER END CAP (7/8")	3		
25		90435	MOUNT, RUBBER - CRANKCASE	2		
26	11	20184	NUT, RUBBER MOUNT	4		
27	84	65773A 5	GROUND STRAP, CRANKCASE M	1		
28	27	85491 1	GASKET, CYLINDER BLOCK TO E	1		3
29		90421	PLATE, BAFFLE-EXHAUST MANIF	1		
30	27	85492 1	GASKET, BAFFLE PLATE TO EXH	1		3
31		77381	COVER, EXHAUST MANIFOLD	1		
32	10	37562	SCREW	14	MANIFOLD COVER TO CYLINDE	
32	10	38837	SCREW	1	MANIFOLD COVER TO CYLINDE	